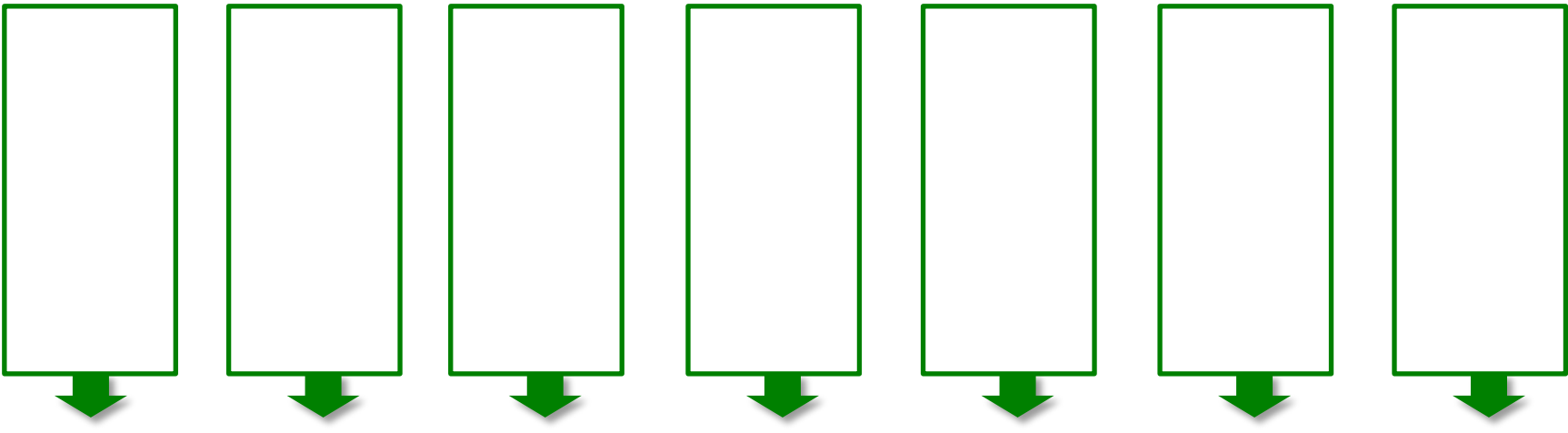
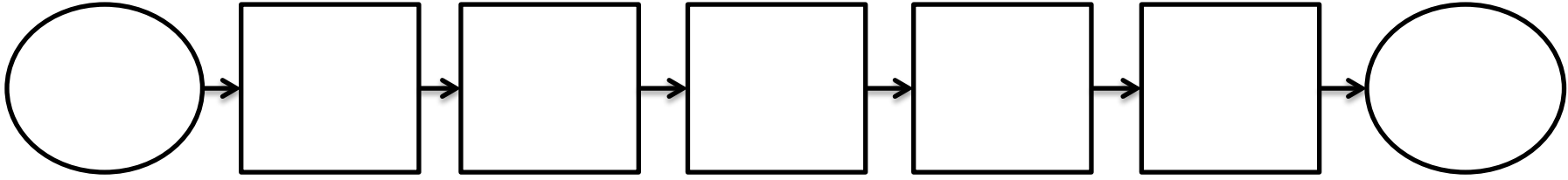


Change Ideas



Current Process



Failure Modes

